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007423

K591-113
Job Sheet 188448



Part No: K591-113

Job Qty: 4 pcs

Part Name: Short Step Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 1/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP : C 04.11.09 Reformat KJ/JLM IPP Rev:D as per revG DD 10.04.20 verified by:EC IPP Rev:E
as per ECN10-586 10.06.18 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					Hrs	Hrs			
104	Packaging 1 - Pick Kit	4 pcs		1/25/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S143767



Part: K591-113

Job No: 188448

Serial No/Batch: S143767

Revision:

Inspector:

Exp Date:

Instructions:

Date: 01/10/19

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
105 QC 4	4 pcs	1/25/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
110 Packaging 3-1 - Stock - B4B	4 pcs	1/25/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					DAS 21 2-20 JAN 1 0 2019	
120 QC 21 - SA	4 pcs	1/25/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
Part Op 104 - (Pick Kit)						
Descriptions: 105 - (QC4- 100% Inspect kits for completeness)						
110 - (Identify as per dwg & Stock Location: _____) ***CHG005***						
120 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-37A	Bolt	8 Ea (2 ea)	104-Packaging 1 - Pick Kit	5100412
AN4-21A	Bolt	16 Ea (4 ea)	104-Packaging 1 - Pick Kit	51138414-42x1
AN4-22A	Bolt	4 Ea (1 ea)	104-Packaging 1 - Pick Kit	50974701
D2171	Clamp	8 pcs (2 ea)	104-Packaging 1 - Pick Kit	5105234
D2182B035	Rubber Cushion - Black (\$Per Foot)	2.3332 ft (.5833 ea) 8pcs	104-Packaging 1 - Pick Kit	5068823
D2274	Radius Block	16 Ea (4 ea) (3ea)	104-Packaging 1 - Pick Kit	5130332
D2362-3	Step Support Bracket	4 pcs (1 ea)	104-Packaging 1 - Pick Kit	5129482x2
D3595-200-300	Rubber Cushion 2.00" Wide X 3.00" Long	4 Ea (1 ea)	104-Packaging 1 - Pick Kit	5124138
MS21042L3	Nut	8 Ea (2 ea)	104-Packaging 1 - Pick Kit	5132364
MS21042L4	Nut	20 Ea (5 ea)	104-Packaging 1 - Pick Kit	5130346
NAS1149D0363J	Washer	16 Ea (4 ea)	104-Packaging 1 - Pick Kit	5107782
NAS1149D0463J	Washer	24 Ea (6 ea)	104-Packaging 1 - Pick Kit	512998

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
104-Packaging 1 - Pick Kit	AN3-37A	8	116	0
	AN4-21A	16	76	0
	AN4-22A	4	142	0
	D2171	8	18	0
	D2182B	2	4,399	0
	D2274	16	203	0
	D2362-3	4	4	0
	D3595-200-300	4	186	0
	MS21042L3	8	2,404	0
	MS21042L4	20	2,008	0
	NAS1149D0363J	16	1,805	0
	NAS1149D0463J	24	2,986	0

Part Specifications

Specifications could not be found.